# Predicting The Compressive Strengths of Concrete Mixes Made With Washed Local Gravel Using Scheffe's $(4,2)$ Lattice Polynomial 

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#### Abstract

Most structural failures in Nigeria are due to inadequate strength of the construction materials, mainly concrete. This research seeks to use optimisation techniques to overcome the shortcomings of the laboratory trial mixes of determining concrete strengths. Washed local gravel from Abagana, eastern Nigeria, a major source for the construction industry was used. Based on a design matrix and using these aggregates and river sand, sixty concrete cubes of dimensions 150 mm X 150 mm X 150 mm were made, cured and tested according to the procedures in BS 1881:1983. Scheffe's $(4,2)$ lattice polynomial with regression equation was used to develop a mathematical model for predicting the compressive strength characteristics of concretes made with these aggregates. A student's $\boldsymbol{t}$-test was used to test the model's validity and the analysis of variance (ANOVA) carried out.


Keywords: Concrete, Compressive Strength, Scheffe, Local gravel, Model

### 1.0 Introduction

### 1.1 Actual and Pseudo-Components

The requirement of the simplex that $x_{1}+x_{2}+x_{3}+x_{4}=1$ makes it impossible to use the normal mix ratios such as $1: 1: 2$, etc., at a given water/cement ratio. Hence, a transformation of the actual components (normal mix ratios) to meet this condition is unavoidable. The design matrix is shown in Table 1. $\mathrm{x}^{(\mathrm{i})}{ }_{1}, \mathrm{x}^{(\mathrm{i})}{ }_{2}, \mathrm{x}^{(\mathrm{i})}{ }_{3}$ and $\mathrm{x}^{(\mathrm{i})}{ }_{4}$ are the pseudo-components for the ith experimental points. For any actual component $Z$, the pseudo-component ( $x$ ) is given by

$$
\begin{equation*}
X=A Z \tag{1}
\end{equation*}
$$

Where A is the inverse of Z matrix and

$$
\begin{equation*}
\mathrm{Z}=\mathrm{B} \mathrm{X}^{\mathrm{T}} \tag{2}
\end{equation*}
$$

Where $B$ is the inverse of $Z$ matrix and $X^{T}$ is the transpose of the matrix.

### 1.2 The Scheffe's $(4,2)$ Lattice Polynomial

Simplex is the structural representation of the line or planes joining the assumed positions of the constituent materials (atoms) of a mixture [1]. Scheffe [2] considered experiments with mixtures of which the property studied depended on the proportions of the components present but not on the quantity of the mixture. If a mixture has a total of $q$ components and $x_{i}$ be the proportion of the ith component in the mixture such that $x_{i} \geq 0(i=1,2 \ldots q)$, then

$$
\begin{equation*}
x_{1}+x_{2}+x_{3}+\ldots \ldots \ldots \ldots \ldots \ldots+x_{q}=1 \tag{3}
\end{equation*}
$$

Scheffe [2] described mixture properties by reduced polynomials obtainable from eqn (4):

$$
\begin{equation*}
\hat{Y}=b_{0}+\sum b_{i} x_{i}+\sum b_{i j} x_{i} x_{j}+\sum b_{i j k} x_{i} x_{j} x_{k}+\sum b_{i 1},{ }_{i} 2 \ldots i_{n} x_{i 1} x_{i 2} x_{i} n \tag{4}
\end{equation*}
$$

Where ( $1 \leq \mathrm{i} \leq \mathrm{q}, 1 \leq \mathrm{i} \leq \mathrm{j} \leq \mathrm{q}, 1 \leq \mathrm{i} \leq \mathrm{k} \leq \mathrm{q})$ respectively and b is constant coefficient.
Multiplying eqn. (3) by $b_{0}$ and multiplying the outcome by $x_{1}, x_{2}, x_{3}$ and $x_{4}$ in turn and substituting into eqn. (4), we have:
$\hat{Y}=b_{0} x_{1}+b_{0} x_{2}+b_{0} x_{3}+b_{0} x_{3}+b_{0} x_{4}+b_{1} x_{1}+b_{2} x_{2}+b_{3} x_{3}+b_{4} x_{4}+b_{12} x_{1} x_{2}+b_{13} x_{1} x_{3}+b_{14} x_{1} x_{4}+b_{23} x_{2} x_{3}+b_{24} x_{2} x_{4}+b_{34} x_{3} x_{4}+b_{11}\left(x_{1}-\right.$
$\left.x_{1} x_{2}-x_{1} x_{3}-x_{1} x_{4}\right)+b_{22}\left(x_{2}-x_{1} x_{2}-x_{2} x_{3}-x_{2} x_{4}\right)+b_{33}\left(x_{3}-x_{1} x_{3}-x_{2} x_{3}-x_{3} x_{4}\right)+b_{44}\left(x_{4}-x_{1} x_{4}-x_{2} x_{4}-x_{3} x_{4}\right)$
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Re-arranging eqn. (5), we have

$$
\begin{equation*}
\hat{\mathrm{Y}}=\Sigma \propto_{\mathrm{i}} \mathrm{x}_{\mathrm{i}}+\sum \propto_{\mathrm{ij}} \mathrm{x}_{\mathrm{i}} \mathrm{x}_{\mathrm{j}} \tag{6}
\end{equation*}
$$

where $1 \leq \mathrm{i} \leq \mathrm{q}, 1 \leq \mathrm{i} \leq \mathrm{j} \leq \mathrm{q}, 1 \leq \mathrm{i} \leq \mathrm{j} \leq \mathrm{q}$ respectively and

$$
\begin{equation*}
\propto_{\mathrm{i}}=\mathrm{b}_{0}+\mathrm{b}_{\mathrm{i}}+\mathrm{b}_{\mathrm{ii}} \text { and } \propto_{\mathrm{ij}}=\mathrm{b}_{\mathrm{ij}}+\mathrm{b}_{\mathrm{i} i}+\mathrm{b}_{\mathrm{ii}} \tag{7}
\end{equation*}
$$

Let the response function to the pure components $\left(x_{i}\right)$ be denoted by $y_{i}$ and the response to a $1: 1$ binary mixture of components $i$ and $j$ be $y_{i j}$. From eqn (6), it can be written that

$$
\begin{equation*}
\Sigma \propto_{i} x_{i}=\sum y_{i} x_{i} \tag{8}
\end{equation*}
$$

Where ( $\mathrm{i}=1 \ldots 4$ )
Evaluating $y_{i}$, for instance gives:

$$
\begin{equation*}
y_{i}=\propto_{I} \tag{9}
\end{equation*}
$$

Also evaluating $y_{i \mathrm{ij}}$, gives in general the equations of the form

$$
\begin{equation*}
\alpha_{\mathrm{ij}}=4 y_{\mathrm{ij}}-2 \mathrm{y}_{\mathrm{i}}-2 \mathrm{y}_{\mathrm{j}} \tag{10}
\end{equation*}
$$

For the Scheffe's $(4,2)$ lattice polynomial, that is eqn. (6) becomes:
$\hat{Y}=y_{1} x_{1}+y_{2} x_{2}+y_{3} x_{3}+y_{4} x_{4}+\left(4 y_{12}-2 y_{1}-2 y_{2}\right) x_{1} x_{2}+\left(4 y_{13}-2 y_{1}-2 y_{3}\right) x_{1} x_{3}+\left(4 y_{14}-2 y_{1}-2 y_{4}\right) x_{1} x_{4}+\left(4 y_{23}-2 y_{2}-2 y_{3}\right) x_{2}$ $\mathrm{x}_{3}+\left(4 \mathrm{y}_{24}-2 \mathrm{y}_{2}-2 \mathrm{y}_{4}\right) \mathrm{x}_{2} \mathrm{x}_{4}+\left(4 \mathrm{y}_{34}-2 \mathrm{y}_{3}-2 \mathrm{y}_{4}\right) \mathrm{x}_{3} \mathrm{x}_{4}$

### 1.2 The Student's T-Test

The unbiased estimate of the unknown variance $S_{Y}{ }^{2}$ is given by Biyi [3]

$$
\begin{equation*}
\mathrm{S}_{Y}^{2}=\frac{\sum\left(\mathrm{y}_{\mathrm{i}}-\breve{\mathrm{Y}}\right)^{2}}{\mathrm{n}-1} \tag{12}
\end{equation*}
$$

If $a_{i}=x_{i}\left(2 x_{i}-1\right), a_{i j}=4 x_{i} x_{j}$; for $(1 \leq i \leq q)$ and $(1 \leq i \leq j \leq q)$ respectively.
Then, $\quad \varepsilon=\Sigma \mathrm{a}^{2}{ }_{\mathrm{i}}+\Sigma \mathrm{a}^{2}{ }_{\mathrm{ij}}$
where $\varepsilon$ is the error of the predicted values of the response.
The t -test statistic is given by Biyi [3]

$$
\begin{equation*}
\mathrm{t}=\frac{\Delta \mathrm{Y}}{\mathrm{~S}_{\mathrm{Y}}} \frac{\sqrt{\mathrm{n}}}{\sqrt{1+\varepsilon}} \tag{14}
\end{equation*}
$$

where $\Delta \mathrm{Y}=\mathrm{Y}_{0}-\mathrm{Y}_{\mathrm{t}} ; \mathrm{Y}_{0}=$ observed value, $\mathrm{Y}_{\mathrm{t}}=$ theoretical value; $\mathrm{n}=$ number of replicate observations at every point; $\varepsilon=$ as defined in eqn.(13).

### 2.0 Materials and Method

### 2.1 Preparation, Curing and Testing of Cube Samples

The aggregates were sampled in accordance with the methods prescribed in BS 812: Part 1:1975 [4]. The test sieves were selected according to BS 410:1986 [5]. The water absorption, the apparent specific gravity and the bulk density of the coarse aggregates were determined following the procedures prescribed in BS 812: Part 2: 1975 [6]. The Los Angeles abrasion test was carried out in accordance with ASTM. Standard C131: 1976 [7]. The sieve analyses of the fine and coarse aggregate samples satisfied BS 882:1992 [8]. The sieving was performed by a sieve shaker. The water used in preparing the experimental samples satisfied the conditions prescribed in BS 3148:1980 [9]. The required concrete specimens were made in threes in accordance with the method specified in BS 1881: 108:1983 [10].These specimens were cured for 28 days in accordance with BS 1881: Part 111: 1983 [11]. The testing was done in accordance with BS 1881: Part 116:1983 [12] using compressive strength testing machine.

### 2.2 Testing the Fit of the Quadratic Polynomials

The polynomial regression equation developed was tested to see if the model agreed with the actual experimental results. The null hypothesis (that there is no significant difference between the experimentally-observed values and the theoreticallyobtained values) was denoted by $\mathrm{H}_{0}$ and the alternative by $\mathrm{H}_{1}$.

### 3.0 Results and Discussion

### 3.1 Physical and Mechanical Characterisation of the Aggregates

The maximum aggregate size for the local gravel was 53 mm m and 2 mm for the fine sand. The local gravel had water absorption of $4.55 \%$, moisture content of $53.25 \%$, apparent specific gravity of 1.88 , Los Angeles abrasion value of $60 \%$ and bulk density of $1302.7 \mathrm{~kg} / \mathrm{m}^{3}$.

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Table 1 Design Matrix for Experiment based on Scheffe's (4, 2) Lattice Polynomial

| Pseudo-components |  |  |  |  | Actual components |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| S/N | $\mathrm{X}_{1}$ | $\mathrm{X}_{2}$ | $\mathrm{x}_{3}$ | $\mathrm{X}_{4}$ | $\mathrm{z}_{1}$ | $\mathrm{Z}_{2}$ | $\mathrm{Z}_{3}$ | $\mathrm{Z}_{4}$ |
| 1 | 1 | 0 | 0 | 0 | 0.6 | 1 | 1.5 | 2 |
| 2 | 0 | 1 | 0 | 0 | 0.5 | 1 | 1 | 2 |
| 3 | 0 | 0 | 1 | 0 | 0.55 | 1 | 2 | 5 |
| 4 | 0 | 0 | 0 | 1 | 0.65 | 1 | 3 | 6 |
| 5 | 1/2 | 1/2 | 0 | 0 | 0.55 | 1 | 1.25 | 2 |
| 6 | 1/2 | 0 | 1/2 | 0 | 0.575 | 1 | 1.75 | 3.5 |
| 7 | 1/2 | 0 | 0 | 1/2 | 0.625 | 1 | 2.25 | 4 |
| 8 | 0 | $1 / 2$ | 1/2 | 0 | 0.525 | 1 | 1.5 | 3.5 |
| 9 | 0 | 1/2 | 0 | 1/2 | 0.575 | 1 | 2 | 4 |
| 10 | 0 | 0 | 1/2 | 1/2 | 0.6 | 1 | 2.5 | 5.5 |
| Control |  |  |  |  |  |  |  |  |
| 11 | 1/2 | $1 / 4$ | $1 / 4$ | 0 | 0.5625 | 1 | 1.5 | 2.75 |
| 12 | 1/2 | 0 | $1 / 4$ | 1/4 | 0.6 | 1 | 2.0 | 3.75 |
| 13 | 0 | 1/2 | 1/4 | $1 / 4$ | 0.55 | 1 | 1.75 | 3.75 |
| 14 | 1/4 | $1 / 4$ | 1/4 | 1/4 | 0.575 | 1 | 1.875 | 3.75 |
| 15 | $3 / 4$ | $1 / 4$ | 0 | 0 | 0.575 | 1 | 1.375 | 2 |
| 16 | $3 / 4$ | 0 | 1/4 | 0 | 0.5875 | 1 | 1.625 | 2.75 |
| 17 | 3/4 | 0 | 0 | $1 / 4$ | 0.6125 | 1 | 1.875 | 3.0 |
| 18 | 0 | $3 / 4$ | 1/4 | 0 | 0.5125 | 1 | 1.25 | 2.75 |
| 19 | 0 | 3/4 | 0 | 1/4 | 0.5375 | 1 | 1.5 | 3.0 |
| 20 | 0 | 0 | $3 / 4$ | $1 / 4$ | 0.5850 | 1 | 2.25 | 5.25 |

Legend: $z_{1}=$ water/cement ratio; $z_{2}=$ Cement; $z_{3}=$ Fine aggregate; $z_{4}=$ Coarse aggregate

### 3.2 The Regression Equation for the Compressive Strength Tests Results

Applying the responses (average compressive strengths) in determining the coefficients of the $(4,2)$ lattice polynomial to eqns. (9) and (10), we had $\alpha_{1}=23.46, \alpha_{2}=25.01, \alpha_{3}=14.83, \alpha_{4}=9.41, \alpha_{12}=2.06, \alpha_{13}=-0.78, \alpha_{14}=-4.38, \alpha_{23}=-2.32, \alpha_{24}=-$ 6.44, $\alpha_{34}=9.28$. Thus, from eqn.(11): $\hat{Y}=23.46 x_{1}+25.01 x_{2}+14.83 x_{3}+9.41 x_{4}+2.06 x_{1} x_{2}-0.78 x_{1} x_{3}-4.38 x_{1} x_{4}-2.32 x_{2} x_{3}$ $-6.44 x_{2} x_{4}+9.28 x_{3} x_{4}$. This is the mathematical model for predicting the compressive strength characteristics of the washed local gravel concrete, based on Scheffe's $(4,2)$ polynomial. $\hat{Y}$ represents the compressive strength of the concrete.

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Table 2 Compressive Strength Tests Results and Sample Variances, $S_{i}{ }^{2}$, for Washed
Local - Gravel Concrete, based on Scheffe's $(4,2)$ Simplex Lattices

| S/NO | Replication | Responses $\mathbf{y}_{\mathrm{i}}\left(\mathbf{N} / \mathrm{mm}^{2}\right)$ | Response symbol | $\Sigma y_{i}$ | $\Sigma y_{i}{ }^{2}$ | y | $\left(\Sigma y_{i}\right)^{2}$ | $\mathrm{S}_{\mathrm{i}}{ }^{2}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | $\begin{aligned} & 1 \mathrm{~A} \\ & 1 \mathrm{~B} \\ & 1 \mathrm{C} \end{aligned}$ | $\begin{aligned} & 23.85 \\ & 23.39 \\ & 23.14 \end{aligned}$ | $\mathrm{y}_{1}$ | 70.38 | 1651.37 | 23.46 | 4953.34 | 0.128 |
| 2 | $\begin{aligned} & 2 \mathrm{~A} \\ & 2 \mathrm{~B} \\ & 2 \mathrm{C} \\ & \hline \end{aligned}$ | $\begin{aligned} & 24.00 \\ & 25.20 \\ & 25.83 \\ & \hline \end{aligned}$ | $\mathrm{y}_{2}$ | 75.03 | 1878.23 | 25.01 | 5629.50 | 0.865 |
| 3 | $\begin{aligned} & 3 \mathrm{~A} \\ & 3 \mathrm{~B} \\ & 3 \mathrm{C} \end{aligned}$ | $\begin{aligned} & 15.00 \\ & 14.82 \\ & 14.67 \end{aligned}$ | $\mathrm{y}_{3}$ | 44.49 | 659.84 | 14.83 | 1979.36 | 0.0267 |
| 4 | $\begin{aligned} & 4 \mathrm{~A} \\ & 4 \mathrm{~B} \\ & 4 \mathrm{C} \end{aligned}$ | $\begin{aligned} & 8.95 \\ & 9.85 \\ & 9.43 \end{aligned}$ | $\mathrm{y}_{4}$ | 28.23 | 266.05 | 9.41 | 796.93 | 0.203 |
| 5 | $\begin{array}{\|l\|} \hline 5 \mathrm{~A} \\ 5 \mathrm{~B} \\ 5 \mathrm{C} \\ \hline \end{array}$ | $\begin{array}{\|l\|} \hline 25.00 \\ 24.82 \\ 24.43 \\ \hline \end{array}$ | $y_{12}$ | 74.25 | 1837.86 | 24.75 | 5513.06 | 0.087 |
| 6 | $\begin{aligned} & \hline 6 \mathrm{~A} \\ & 6 \mathrm{~B} \\ & 6 \mathrm{C} \\ & \hline \end{aligned}$ | $\begin{aligned} & 18.55 \\ & 19.00 \\ & 19.30 \\ & \hline \end{aligned}$ | $y_{13}$ | 56.85 | 1077.59 | 18.95 | 3231.92 | 0.142 |
| 7 | $\begin{aligned} & 7 \mathrm{~A} \\ & 7 \mathrm{~B} \\ & 7 \mathrm{C} \end{aligned}$ | $\begin{aligned} & 15.80 \\ & 15.40 \\ & 14.82 \end{aligned}$ | $\mathrm{y}_{14}$ | 46.02 | 706.43 | 15.34 | 2117.84 | 0.242 |
| 8 | $\begin{aligned} & 8 \mathrm{~A} \\ & 8 \mathrm{~B} \\ & 8 \mathrm{C} \\ & \hline \end{aligned}$ | $\begin{aligned} & 19.56 \\ & 19.90 \\ & 18.56 \end{aligned}$ | $y_{23}$ | 58.02 | 1123.08 | 19.34 | 3366.32 | 0.487 |
| 9 | $\begin{aligned} & 9 \mathrm{~A} \\ & 9 \mathrm{~B} \\ & 9 \mathrm{C} \\ & \hline \end{aligned}$ | $\begin{aligned} & 15.20 \\ & 16.00 \\ & 15.60 \\ & \hline \end{aligned}$ | $\mathrm{y}_{24}$ | 46.8 | 730.4 | 15.6 | 2190.24 | 0.16 |
| 10 | $\begin{aligned} & 10 \mathrm{~A} \\ & 10 \mathrm{~B} \\ & 10 \mathrm{C} \end{aligned}$ | $\begin{aligned} & 14.85 \\ & 15.02 \\ & 13.45 \end{aligned}$ | $\mathrm{y}_{34}$ | 43.32 | 627.03 | 14.44 | 1876.62 | 0.745 |

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| S/NO | Replication | Responses $y_{i}\left(N / \mathrm{mm}^{2}\right.$ | Response symbol | $\Sigma y_{i}$ | $\Sigma y_{i}{ }^{2}$ | $\check{\mathbf{y}}$ | $\left(\Sigma y_{i}\right)^{2}$ | $\mathbf{S}_{\mathrm{i}}{ }^{2}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CONTROL |  |  |  |  |  |  |  |  |
| 11 | $\begin{aligned} & 11 \mathrm{~A} \\ & 11 \mathrm{~B} \\ & 11 \mathrm{C} \end{aligned}$ | $\begin{aligned} & 21.75 \\ & 22.45 \\ & 21.80 \end{aligned}$ | $\mathrm{C}_{1}$ | 66 | 1452.31 | 22 | 4356 | 0.155 |
| 12 | $\begin{aligned} & 12 \mathrm{~A} \\ & 12 \mathrm{~B} \\ & 12 \mathrm{C} \end{aligned}$ | $\begin{aligned} & 17.50 \\ & 17.25 \\ & 17.42 \end{aligned}$ | $\mathrm{C}_{2}$ | 52.17 | 907.27 | 17.39 | 2721.71 | 0.017 |
| 13 | $\begin{aligned} & 13 \mathrm{~A} \\ & 13 \mathrm{~B} \\ & 13 \mathrm{C} \end{aligned}$ | $\begin{aligned} & 18.00 \\ & 18.50 \\ & 17.77 \end{aligned}$ | $\mathrm{C}_{3}$ | 54.27 | 982.02 | 18.09 | 2945.23 | 0.138 |
| 14 | $\begin{aligned} & 14 \mathrm{~A} \\ & 14 \mathrm{~B} \\ & 14 \mathrm{C} \\ & \hline \end{aligned}$ | $\begin{aligned} & 18.00 \\ & 18.60 \\ & 18.00 \end{aligned}$ | $\mathrm{C}_{4}$ | 54.60 | 993.96 | 18.2 | 2981.16 | 0.12 |
| 15 | $\begin{array}{\|l} \hline 15 \mathrm{~A} \\ 15 \mathrm{~B} \\ 15 \mathrm{C} \\ \hline \end{array}$ | $\begin{aligned} & 24.75 \\ & 23.95 \\ & 23.60 \\ & \hline \end{aligned}$ | $\mathrm{C}_{5}$ | 72.30 | 1743.13 | 24.1 | 5227.29 | 0.35 |
| 16 | $\begin{aligned} & 16 \mathrm{~A} \\ & 16 \mathrm{~B} \\ & 16 \mathrm{C} \end{aligned}$ | $\begin{aligned} & 20.80 \\ & 21.32 \\ & 20.88 \end{aligned}$ | $\mathrm{C}_{6}$ | 63 | 1323.16 | 21 | 3969 | 0.08 |
| 17 | $\begin{aligned} & 17 \mathrm{~A} \\ & 17 \mathrm{~B} \\ & 17 \mathrm{C} \end{aligned}$ | $\begin{aligned} & 19.04 \\ & 19.86 \\ & 18.34 \end{aligned}$ | $\mathrm{C}_{7}$ | 57.24 | 1093.30 | 19.08 | 3276.42 | 0.58 |
| 18 | $\begin{array}{\|l\|} \hline 18 \mathrm{~A} \\ 18 \mathrm{~B} \\ 18 \mathrm{C} \\ \hline \end{array}$ | $\begin{aligned} & 21.90 \\ & 22.45 \\ & 21.95 \end{aligned}$ | $\mathrm{C}_{8}$ | 66.30 | 1465.42 | 22.1 | 4395.69 | 0.095 |
| 19 | $\begin{aligned} & 19 \mathrm{~A} \\ & 19 \mathrm{~B} \\ & 19 \mathrm{C} \end{aligned}$ | $\begin{aligned} & 20.00 \\ & 19.46 \\ & 19.31 \end{aligned}$ | $\mathrm{C}_{9}$ | 58.77 | 1151.57 | 19.59 | 3453.91 | 0.133 |
| 20 | $\begin{aligned} & 20 \mathrm{~A} \\ & 20 \mathrm{~B} \\ & 20 \mathrm{C} \end{aligned}$ | $\begin{aligned} & 15.02 \\ & 14.95 \\ & 15.00 \end{aligned}$ | $\mathrm{C}_{10}$ | 44.97 | 674.10 | 14.99 | 2022.30 | 0.00 |

Table 3 Regression Analysis of the Compressive Strength Tests Results SUMMARY OUTPUT

| Regression Statistics |  |
| :--- | :--- |
| Multiple R | 0.989537875 |
| R Square | 0.979185205 |
| Adjusted R Square | 0.802111141 |
| Standard Error | 0.474268237 |
| Observations | 10 |

ANOVA

|  | $d f$ | $S S$ | $M S$ | $F$ | Significance $F$ |
| :--- | :--- | :--- | :--- | :--- | :--- |
| Regression | 4 | 63.48805783 | 15.87201446 | 94.0855 | $6.82527 \mathrm{E}-05$ |
| Residual | 6 | 1.349582166 | 0.224930361 |  |  |
| Total | 10 | 64.83764 |  |  |  |


|  | Coefficients | Standard Error | $t$ Stat | $P$-value | Lower 95\% |
| :--- | :--- | :--- | :--- | :--- | :--- |
| Intercept | 7.177898089 | 1.107201131 | 6.482921564 | 0.00064 | 4.468674525 |
| x1 | 15.96178344 | 1.240826623 | 12.86383057 | $1.36 \mathrm{E}-05$ | 12.92559008 |
| x 2 | 16.79974522 | 1.325676311 | 12.67258461 | $1.48 \mathrm{E}-05$ | 13.55593215 |
| x 3 | 10.08687898 | 1.534083278 | 6.575183449 | 0.000594 | 6.333112434 |
| x 4 | 0 | 0 | 65535 | \#NUM! | 0 |

RESIDUAL OUTPUT

| Observation | Predicted $Y$ | Residuals | Standard Residuals |
| :--- | :--- | :--- | :--- |
| 1 | 21.88044586 | 0.11955414 | 0.325435522 |
| 2 | 17.68050955 | -0.290509554 | -0.790789246 |
| 3 | 18.09949045 | -0.009490446 | -0.02583372 |
| 4 | 17.89 | 0.31 | 0.843843731 |
| 5 | 23.34917197 | 0.750828025 | 2.043811364 |
| 6 | 21.67095541 | -0.670955414 | -1.826392001 |
| 7 | 19.14923567 | -0.069235669 | -0.188464791 |
| 8 | 22.29942675 | -0.199426752 | -0.542854885 |
| 9 | 19.77770701 | -0.187707006 | -0.510952841 |
| 10 | 14.74305732 | 0.246942675 | 0.672196866 |

Legend $\mathrm{df}=$ degree of freedom, $\mathrm{SS}=$ sum of squares, $\mathrm{MS}=$ mean of squares, $\mathrm{F}=\mathrm{F}$-statistic, \#N/A = insignificant value, ANOVA = analysis of variance.

### 3.3 Regression Analysis of the Compressive Strength Tests Results for the Washed Local Gravel Concrete

Table 3 shows the summary output of the regression analysis of the compressive strength tests results of the washed local gravel concrete concrete. The coefficient of determination, $\mathrm{r}^{2}=0.9788$ shows a very strong relationship between the independent variables ( $\mathrm{x}_{1}, \mathrm{x}_{2}, \mathrm{x}_{3}, \mathrm{x}_{4}$ ) and the dependent variable, $\hat{\mathrm{Y}}$. From the F distribution Table [13], F critical is 3.3. Since the F -observed value of 92.41813 is much higher than 3.3 , it is extremely unlikely that an F value this high occurred by chance. The extremely small, significance $\mathrm{F}=7.13188 \mathrm{E}-05$ means that the observed F value of 92.41813 is unlikely to have occurred by chance. From the Student's $t$ distribution Table [13], $t$ critical is 3.69 . The absolute values of the $t$ stat are greater than this $t$ critical. This shows that all the variables used in the regression equation are useful in predicting the response. The P -values being very small means that the experimentally-obtained values and the predicted values of $\hat{\mathrm{Y}}$ have variances that are not significantly different. Thus, the regression equation for the prediction of the compressive strength characteristics of the washed-local gravel concrete is valid.

### 3.3 Fit of the Polynomial

The polynomial regression equation developed i.e., $\hat{Y}=23.46 x_{1}+25.01 x_{2}+14.83 x_{3}+9.41 x_{4}+2.06 x_{1} x_{2}-0.78 x_{1} x_{3}-4.38 x_{1}$ $x_{4}-2.32 x_{2} x_{3}-6.44 x_{2} x_{4}+9.28 x_{3} x_{4}$, was tested to see if the model agreed with the actual experimental results. There was no significant difference between the experimental and the theoretically expected results. The null hypothesis, $\mathrm{H}_{0}$ was therefore satisfied.

## 3.4 t -value from table

The $t$-student's test had a significance level, $\alpha=0.05$ and $t_{\alpha /(v e)}=t_{0.005(9)}=3.69$. This was greater than any of the $t$ values calculated in Table 4. Therefore, the regression equation for the washed local gravelconcrete was adequate.

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Table 4 t -Statistic for the controlled Points, washed local gravel concrete compressive test, based on Scheffe's (4, 2) polynomial

| Response Symbol | i | j | $\mathrm{a}_{\mathrm{i}}$ | $\mathrm{a}_{\mathrm{ij}}$ | $\mathrm{ai}_{\mathrm{i}}{ }^{\text {a }}$ | $\mathrm{a}_{\mathrm{ij}}{ }^{2}$ | $\varepsilon$ | $\begin{gathered} \stackrel{\breve{\mathbf{y}}}{\left(\mathrm{N} / \mathrm{mm}^{2}\right)} \end{gathered}$ | $\begin{gathered} \hat{\mathrm{Y}} \\ \left(\mathrm{~N} / \mathrm{mm}^{2}\right) \end{gathered}$ | $\Delta \mathrm{Y}$ | t |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathrm{C}_{1}$ | 1 | 2 | 0 | 0.5 | 0 | 0.25 | 0.609 | 22 | 21.70 | 0.3 | 0.635 |
|  | 1 | 3 | 0 | 0.5 | 0 | 0.25 |  |  |  |  |  |
|  | 1 | 4 | 0 | 0 | 0 | 0 |  |  |  |  |  |
|  | 2 | 3 | -0.125 | 0.25 | 0.0156 | 0.0625 |  |  |  |  |  |
|  | 2 | 4 | -0.125 | 0 | 0.0156 | 0 |  |  |  |  |  |
|  | 3 | 4 | -0.125 | 0 | 0.0156 | 0 |  |  |  |  |  |
|  | 4 | - | 0 | - | 0 | - |  |  |  |  |  |
|  |  |  |  | $\Sigma$ | 0.0468 | 0.5625 |  |  |  |  |  |
|  |  |  |  |  |  |  | ilarly |  |  |  |  |
| $\mathrm{C}_{2}$ | - | - | - | - | - | - | 0.484 | 17.39 | 17.725 | -0.33 | -0.781 |
| $\mathrm{C}_{3}$ | - | - | - | - | - | - | 0.734 | 18.09 | 18.05 | 0.04 | 0.079 |
| $\mathrm{C}_{4}$ | - | - | - | - | - | - | 0.593 | 18.2 | 18.01 | 0.19 | 0.399 |
| $\mathrm{C}_{5}$ | - | - | - | - | - | - | 0.289 | 24.1 | 24.23 | -0.13 | -0.359 |
| $\mathrm{C}_{6}$ | - | - | - | - | - | - | 0.859 | 21 | 21.15 | -0.15 | -0.291 |
| $\mathrm{C}_{7}$ | - | - | - | - | - | - | 0.593 | 19.08 | 19.12 | -0.04 | -0.100 |
| $\mathrm{C}_{8}$ | - | - | - | - | - | - | 0.483 | 22.1 | 22.03 | 0.07 | 0.163 |
| C9 | - | - | - | - | - | - | 0.640 | 19.59 | 19.90 | -0.31 | -0.659 |
| $\mathrm{C}_{10}$ | - | - | - | - | - | - | 0.469 | 14.99 | 15.21 | -0.22 | -0.530 |

Legend: $C_{i}=$ response; $a_{i}=x_{i}\left(2 x_{i}-1\right) ; a_{i j}=4 x_{i} x_{j} ; \varepsilon=\Sigma a_{i}^{2}+\sum a_{i j}^{2} ; y=$ experimentally-observed value; $\hat{Y}=$ theoretical value; $t$ $=\mathrm{t}$-test statistic.

## Conclusion

The strengths (responses) of the concretes were a function of the proportions of its ingredients: water, cement, fine aggregate and coarse aggregates. Since the predicted strengths by the model were in total agreement with the corresponding experimentally -observed values, the null hypothesis was satisfied. This meant that the model equation was valid.

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